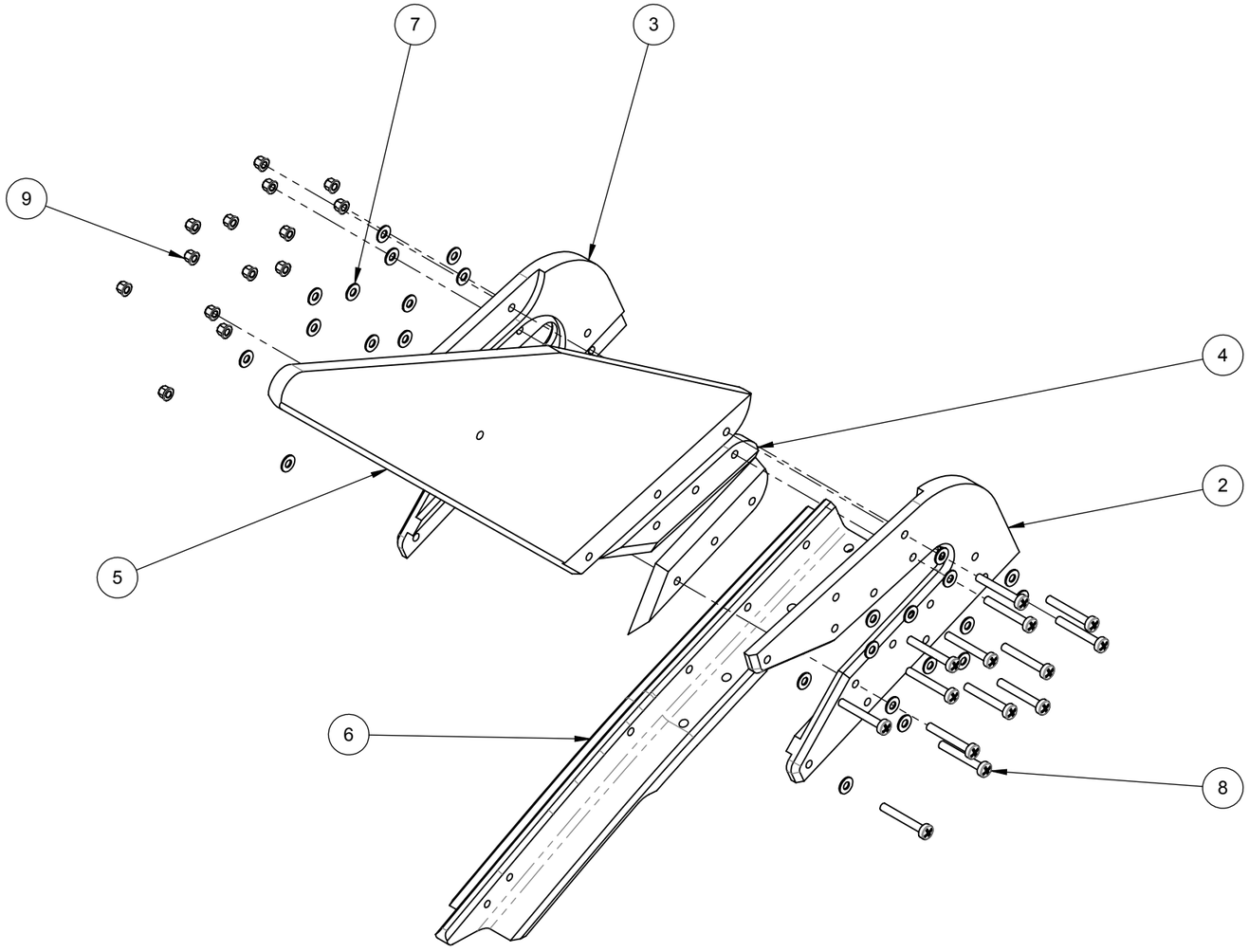
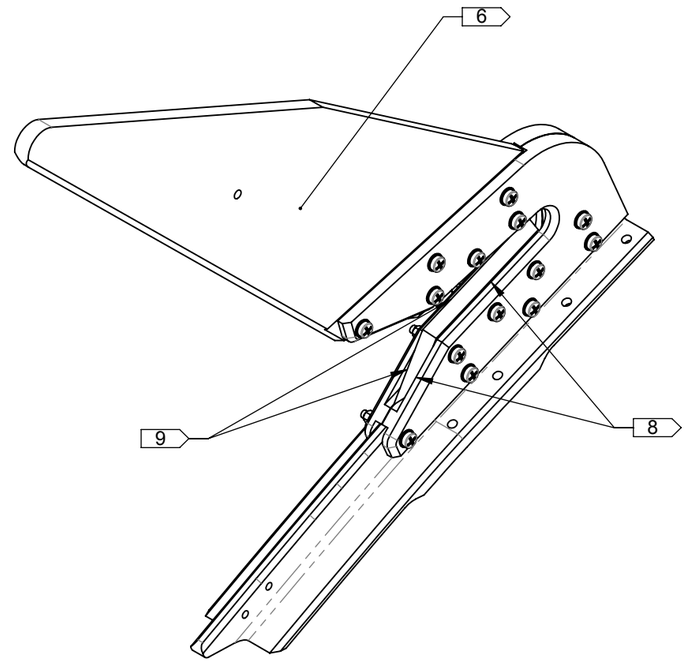
ITEM	QTY -041	P/N	DESCRIPTION
1	**X**	**D5141-041**	**UPPER CUTTER ASSY**
2	1	D5140-1	UPPER CUTTER BODY LH
3	1	D5140-2	UPPER CUTTER BODY RH
4	2	D4839-1	BLADE
5	1	D4973-1	UPPER CUTTER DEFLECTOR
6	1	D5142-1	UPPER RAIL
7	28	NAS1149CN832R	WASHER
8	14	MS27039C0819	SCREW
9	14	MS21043-08	NUT





D5141-041 UPPER CUTTER ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5141-041", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 4.46 lbs (2.03 kgs)
8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.
10) TORQUE HARDWARE TO 12-15 in-lbs (1.4-1.7 N-m)

UNAPPROVED

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AK	14.07.15

DESIGN	DC	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AK	
CHECKED	RF	DRAWING NO. D5141 REV. A3
MFG. APPR.	JLM	SHEET 1 OF 1
APPROVED		TITLE UPPER CUTTER ASSY SCALE NTS
DE APPR.		
DATE	14.07.15	

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